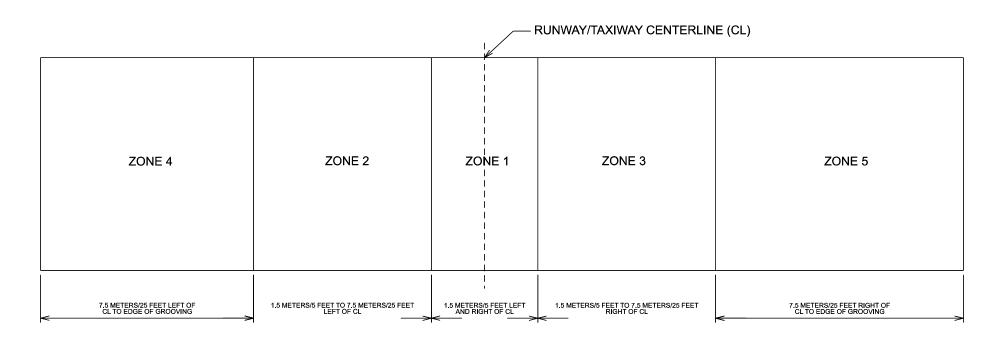
## **GROOVING TEST SECTION/INSPECTION DIAGRAM**



## INSTRUCTIONS FOR TEST SECTION AND DAILY TESTS:

- 1. FOR EACH ZONE, MEASURE SIX (6) RANDOM GROOVES FOR DEPTH PER CUTTING HEAD, PER PASS.
- 2. FOR AN ENTIRE PASS OF GROOVING, PER CUTTING HEAD, RECORD: TWO MEASUREMENTS FOR GROOVE WIDTH, ALIGNMENT, AND CENTER-TO-CENTER SPACING (ONE MEASUREMENT BETWEEN TWO GROOVES OF THE SAME CUTTING HEAD, AND ONE MEASUREMENT BETWEEN SEPARATE GROOVING PASSES).